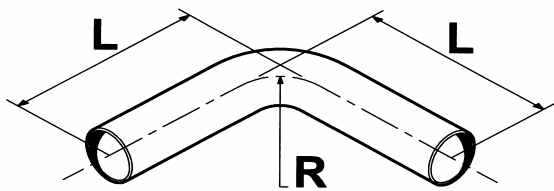


## 90° x 1.6 Bends

(Radius = 1.5 x Diameter)

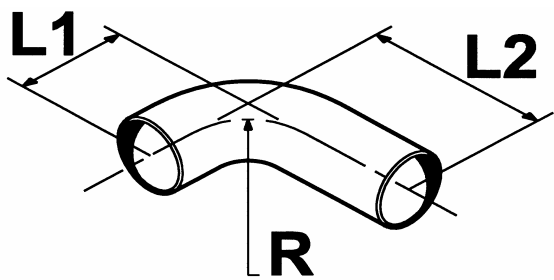
Diameter	L	R	M/S	Alum.	Chrome	S/S
inches	mm	mm	P/No	P/No	P/No	P/No
1¼	32	178	63.5	2000	2000A	2000S
1½	38	178	63.5	2001	2001A	2001S
1⅝	41	178	63.5	2001-58	2001-58A	2001-58S
1¾	44	178	66	2002	2002A	2002S
1⅞	48	165	71.5	2002-78	2002-78A	2002-78S
2	51	165	76	2003	2003A	2003S
2¼	57	210	85	2004	2004A	2004S
2½	63	205	95	2005	2005A	2005S
3	76	235	114	2006	2006A	2006S
3½	89	292	135	2007	2007A	2007S
4	102	325	152	2008	2008A	2008S
5	127	275	191	2009	2009A	2009S
6	152	275	228	2010	2010A	2010S



## 90° x 1.6 Bends Long Legs

(Radius = 1.5 x Diameter)

Diameter	L	R	M/S	Alum.	Chrome	S/S
inches	mm	mm	P/No	P/No	P/No	P/No
2	51	220	76	2003L		
2¼	57	305	86	2004L		
2½	63	250	95	2005L	2005LA	
3	76	325	114	2006L	2006LA	
3½	89	292	133	2007L		
4	102	378	152	2008L	2008LA	



## 90° x 1.6 Bends Short Radius

(Radius = 1.0 x Diameter)

Diameter	L1	L2	M/S	Alum.	Chrome	S/S
inches	mm	mm	P/No	P/No	P/No	P/No
3	76	152	230	2006TR	2006TRA	
3½	89	178	230	2007TR	2007TRA	
4	102	178	267	2008TR	2008TRA	
5	127	190	343	2009TR	2009TRA	2009TRC
6	152	254	254	2010TR	2010TRA	
5	127	190	343	2009TR2	2009TRA2	

\*\* (2mm WALL THICKNESS)

\* Your special leg length requirements can be fabricated against a firm order.

\*\* ALL BENDS ARE AVAILABLE WITH EXPANDED & NOTCHED ENDS IF REQUIRED.  
(ADD X - EXPANDED/NOTCHED)